

Service Manual

Tumble dryer Condensation electr. AWZ 7813

Model Version

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Family	ALPHA



Date: 11.11.2005 (Mod.01) Document-No.: 4812 713 14426

Technical data

Height	85	cm
Width	59.5	cm
Depth	60	cm

Weight

Gross weight	40	kg
Net weight	38	kc

Surroundings temperature

Max.room temperature	35	°C
Min. room temperature	5	°C

Humidity

Max. relative humidity	95	%
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Power connection

Voltage	230	V
Frequency	50	Hz
Connected load	2.19	kW
Fuse	10	Α

Drum data

Volume	112	I
Drum speed	57 + 2	rpm

Airflow

Circulation air flow	$200 + 10/ -30 \text{ m}^3 / \text{h}$
Cooling air flow	180 +10/ -30 m ³ /h

Capacity of laundry

Cotton max.	6	kg
Easy care max.	2.5	kg

Condenswater evacuation

Condenswater container 3

Electrical components

Heating

Type	IRCA 1T	.8294004
Nominal voltage	230 +10	%/ -15% V
Nominal power	1900	$W \pm 5\%$
Heating resistances:	25.2-28.	4 Ω

Thermostats

Fluff thermostat (in heater) TH 1.2

Switch on temperature	165 ± 10	°С
Switch off temperature	210 ± 9	°С
Color code	Green	

Safety thermostat (in heater) TL

Switch on temperature	<-35	°С
Switch off temperature	260 ± 10	°С

Exhausting thermostat (in airchannel) TH 1.1

Switch on temperature	68 ± 3	°C
Switch off temperature	83 ± 3	°C

Control module Alphatronic

Type Nominal voltage Frequency	INVENS 230 +10 50/60	rs %, -15% V Hz
Rated currents Motor Heater	≤10 ≤16	A A
Temperature Ambient Storage	up to 85 -25 to 85	

Main- and blower motor

Type	1-phase	asynchronous
Nominal voltage	230 +10	%/ -15% V
Frequency	50 ± 3	Hz
Power consumption	285	$W \pm 7\%$
Resistances of coils:		
Main coil (2 - 3)	18.8	$\Omega \pm 7\%$
Auxiliary coil (3 - 4)	18	$\Omega \pm 7\%$
Rated speed	2700	rpm
Capacitor	10	μ F \pm 10%

Radio interference filter

Тур	ISKRA KPB 7325		
Voltage max.	275 V		
Capacity	0.25 μ F X1 +		
	$2 \times 0.022 \mu$ F Y2 + $1 M\Omega$		

Radio interference filter

Тур	Eichhoff BV 16.250/119
Voltage max.	250 V
Capacity	100 μ F X1 + 2x15 μ F
Y2	
	$+$ 1M Ω

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Technical data

Micro switch SLE

Type Cherry D45 Kind of switch Single pole

Contact Change over contact/spring contact

Voltage 230 +10%/ -15% V Frequency 50/60 Hz Current 15 A

Display

No. of LEDs 18

Options buttons

Start SST
Gentle SG
Buzzer SBU

Program selector 12 positions integrated ON/OFF (stand-by)

Efficiency class

Energy class C

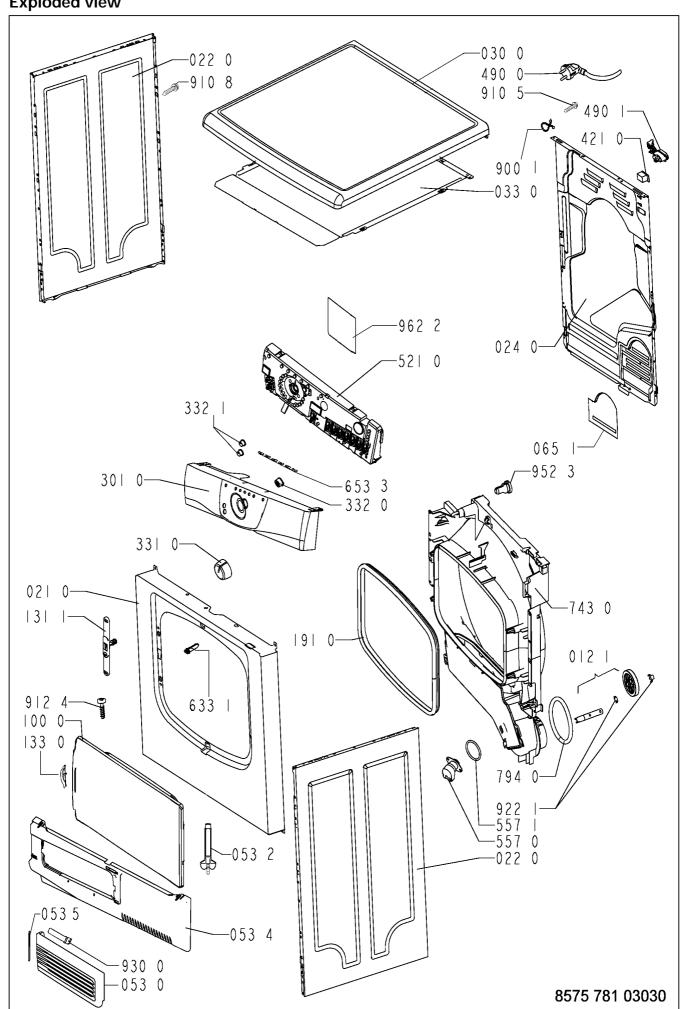
Spare part list

Model AWZ 7813 Service No. 857578103030 Version 857578103030

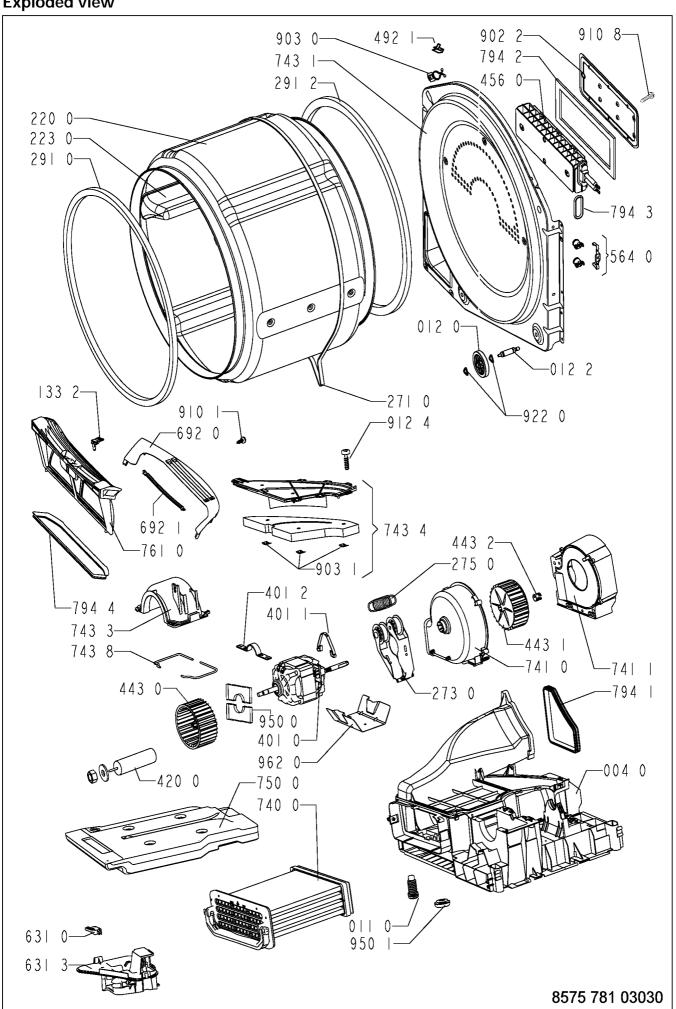
Pos. No	. 12NC Code	Description
004 0	4812 440 19718	Bottom
011 0	4812 500 18054	Foot adjustable
012 0	4812 528 78033	Roll
012 1	4812 528 98003	Shaft Front + Roll
012 2	4812 520 28068	Shaft rear
021 0 022 0 024 0 030 0 033 0	4812 440 10819 4812 440 10821 4812 440 19708 4812 440 11169 4812 310 18582	Front VBL GW Panel, side GW Panel, rear Table top CD EBL WH Kit Push in cover
053 0	4812 440 11155	Flap EBL WH
053 2	4812 417 28103	Lock transmit. plith EBL
053 4	4812 440 89104	Plinth f. tank bottom EBL WH
053 5	4812 417 28102	Axle f.flap EBL
065 1	4812 325 18009	Insulation rear panel
100 0	4812 440 11154	Door CD WH EBL
131 1	4812 271 38463	Door lock system GW
133 0	4812 452 14629	Handle,door + hook WH EBL
133 2	4812 417 28056	Lock Bag filter
191 0	4812 466 68607	Gasket, door
220 0	4812 418 18177	Drum cpl. SS
223 0	4812 418 89017	Drum lifter GW
271 0	4812 358 18164	Belt,driving 1936 H7 CD RO
273 0	4812 358 18055	Pulley jokey
275 0	4812 492 68129	Spring
291 0 291 2 301 0 331 0 332 0	4812 466 68561 4812 466 68562 4812 452 14619 4812 412 59071 4812 513 18151	Gasket front Gasket Drum rear Control panel Knob,timer EBL Button Start EBL
332 1 401 0 401 1 401 2 420 0	4812 513 18152 4812 361 18291 4812 401 18421 4812 401 18229 4812 121 18144	Push button Opt. EBL Motor incl. fan wheel Clamp Motor Clamp motor support Capacitor 10 μ F
421 0 443 0 443 1 443 2 456 0	4812 121 18158 4812 361 18292 4812 361 18293 4812 290 88066 4812 310 18585	Interf.filter Blower wheel Fan wheel blower Clamp blower wheel Heating element Kit 1900W
490 0 490 0 490 1 492 1 521 0	4812 321 18042 4812 321 18044 4812 321 28367 4812 401 18195 4812 214 79333	Connect.cable 3m Cable,mains 5m 4x1 Strain relief Clip Control board ALPHA ED
557 0	4812 282 08008	Thermostat drum outlet
557 1	4812 282 98005	Gasket Thermostat
564 0	4812 259 28681	Thermostat Kit
631 0	4812 271 38396	Microswitch f. pump/belt
631 3	4812 271 18084	Floater system cpl. 6kg
633 1	4812 276 18422	Pin Start reset GW
653 3	4812 134 48324	Light guide ALPHA WH
692 0	4812 210 58035	Bracket Sensor GW
692 1	4812 278 58001	Sensor
740 0	4812 511 48226	Heat exchanger H3

Pos. No. 1	2NC Code	Description
741 1 4 743 0 4 743 1 4	1812 440 08003 1812 530 48244 1812 530 48629 1812 530 48253 1812 530 48239	Blower cold air Cover blower house Air guide without hole GW Heating chamber aluzinc Cover blow. house
743 8 4 750 0 4 761 0 4	1812 464 48122 1812 466 88519 1812 418 18521 1812 480 58322 1812 466 88523	Cover plate Gasket f. blow. house Tank bottom white 6kg Filter bag GW Gasket AC,Bottom
794 2 4 794 3 4 794 4 4	8812 466 28108 8812 466 98935 8812 466 98937 8812 466 88521 8812 290 88053	Gasket heater channel Sealing Heater holder Sealing Gasket filter Clip
903 0 4 903 1 4 910 1 4	8812 256 38004 8812 532 28028 8812 401 18228 8812 502 48347 8819 502 38265	Holder heater Clip,fix Fastener Screw,selftap 3,5x14SS Screw VAB 4,5x20
912 4 4 922 0 4 922 1 4	1812 502 48348 1812 502 48015 1812 532 58005 1812 532 58007 1812 492 98039	Screw ST 4,2x11 Screw 4,0x16-TORX Ring,circlip Triring Ring,circlip Spring f.flap
950 1 4 952 3 4 962 0 4	1812 466 48101 1812 466 88517 1812 466 88522 1812 466 38012 1812 466 38056	Felt,strip bottom group Gasket inlet bottom Gasket sensor wiring Protector Motor Protec,el.parts Foil Aluminium

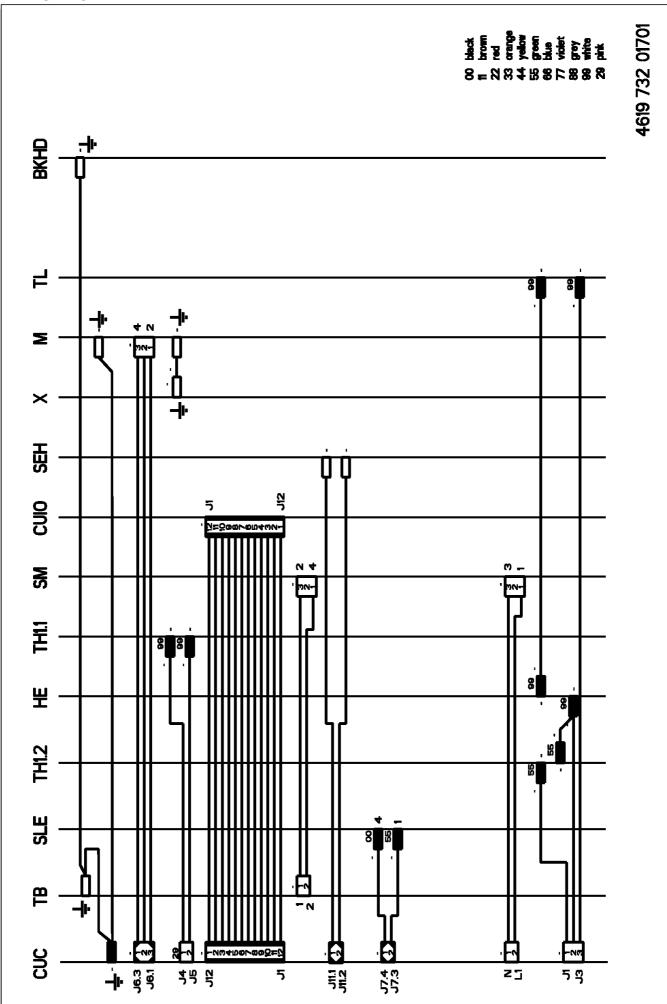
Exploded view



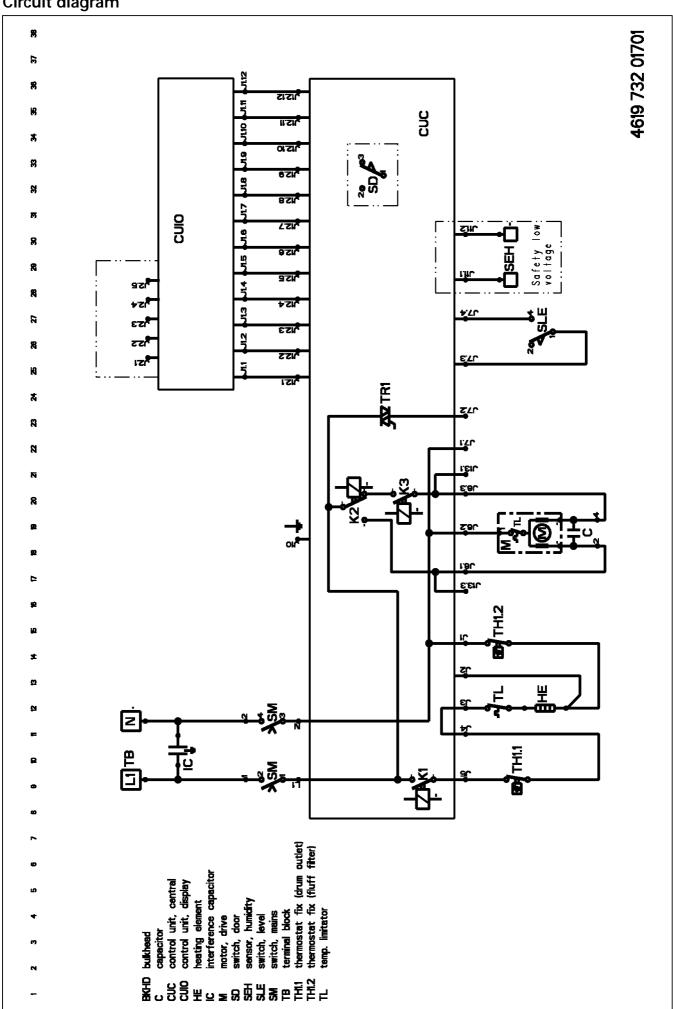
Exploded view



Wiring diagram



Circuit diagram



Program Flow for WH AV (Airvented)

	Heating Cycles								
Program Phase	Options influencing program phase	Motor movement	Cotton	Easy Care	Time Drying (Jet)	Airing	Humidity measurement	Duration	Conditions to go in the next phase
Programming (Selection)	-	off	off	off	off	off	off	-	AND door closed
Drying I	Gentle Normal	rev rev	100%	100%	75% 100%	Û	on on	RH=HT1 or t ₁	WH AV HT 1 OR duration
Drying II	Gentle	rev	90%	90%	⊎ 90%	-	on on	RH=HT2 or timeout RH=HT2 or	WH AV HT 2 OR timeout
Drying III	Gentle	rev	75% 90%	75% 90%	↓	-	on	timeout RH=HT3 or timeout RH=HT3 or	WH AV HT 3 OR timeout
Drying IV	Gentle Normal	rev	75% 75%	75% 75%	↓ ↓	-	on on	timeout RH=target or timeout RH=target or timeout	selected humidity OR timeout
Cool Down	-	rev	off	off	off	off	off	t _{od}	duration
Anticrease	-	rev-ac	off	off	off	off	off	t _{ac}	duration
Drying End	-	off	off	off	off	off	off		

Humidity Targets			
HT1	RH=22 %		
HT2	RH=22 %		
HT3	RH=15 %		
selected humidity	RH= selected program target		

Duration	
t ₁	60 min Cotton / 20 min Easy Care
timeout	60 min
t _{cd}	6 min
t _{ac}	60 min

Reversing type	off (sec)	cw (sec)	off (sec)	ccw (sec)
rev	2	80	2	6
rev-ac	2	80	2	6

Heater cycles	Heater on	Heater off
100%	180 sec	0 sec
90%	162 sec	18 sec
75%	136 sec	44 sec

Text/Legend

Program flow WH CD WCT and WH CD WCB (Condenser)

			Н	eating	Cycles				
Program Phase	Options influencing program phase	Motor movement	Cotton	Easy Care	Time Drying Jet)	Airing	Humidity measurement	Duration	Conditions to go in the next phase
Programming (Selection)	-	off	off	off	off	off	off	-	push start button AND door closed
Drying I	Gentle	rev	100%	100%	78%		on	RH=HT1 or t₁	WH CD HT 1
	Normal	rev	100%	100%	100%	₩	on	RH=HT1 ort ₁	OR duration
Drying II	Gentle	rev	90%	90%	Û	-	on	RH=HT2 or timeout	WH CD HT 2
	Normal	rev	100%	100%	90%	₩	on	RH=HT2 or timeout	OR timeout
Drying III	Gentle	rev	78%	78%	↓	-	on	RH=HT3 or timeout	WH CD HT 3 OR timeout
	Normal	rev	90%	83%	Ĥ	₩	on	RH=HT3 or timeout	OK tillleout
Drying IV	Gentle	rev	67%	67%	↓	-	on	RH=target or timeout	selected humidity
	Normal	rev	78%	67%	Ů.	Û	on	RH=target or timeout	OR timeout
Cool Down	-	rev	off	off	off	off	off	t _{ed}	duration
Anticrease	-	rev-ac	off	off	off	off	off	t _{ac}	
Drying End	-	off	off	off	off	off	off		duration

WH = Whirlpool, CD = Condense Dryer, WCT = Water Container Top, WCB = Water Container Bottom

Humidity Targets				
HT1	RH=22 %			
HT2	RH=22 %			
HT3	RH=15 %			
selected humidity	RH= selected program target			

Duration	
t ₁	60 min Cotton / 20 min Easy Care
timeout	60 min
t _{cd}	12 min, 9min for 20min jet program
tac	60 min

Reversing type	off (sec)	cw (sec)	off (sec)	ccw (sec)
rev	2	80	2	6
rev-ac	2	80	2	6

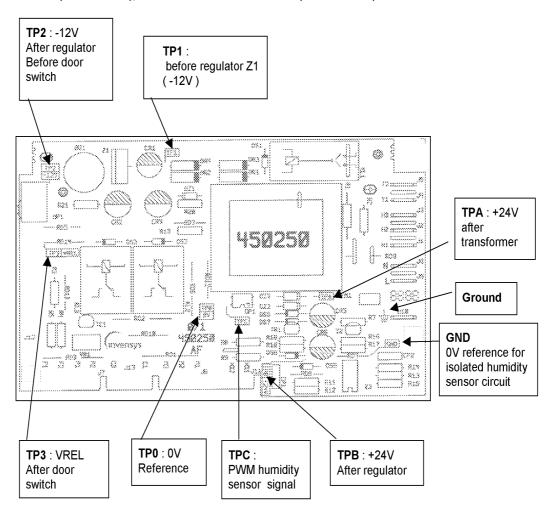
Heater cycles	Heater on	Heater off
100%	180 sec	0 sec
90%	162 sec	18 sec
83%	150 sec	30 sec
78%	140 sec	40 sec
67%	121 sec	59 sec

SERVICE

Testpoints at power board

Alphatronic WH

WH AV (AIR VENTED), WH CD WCT and WH CD WCB (CONDENSER)



TP0: reference for -12V circuit (RD6)

TP1: -12V after transformer, unregulated (DR4)

TP2: -12V regulated (MP1)

TP3: -12V regulated if door closed (RD14)

-1,1V if door opened

GND: reference for class II isolated humidity sensor circuit (RD4)

TPA: +24V after transformer, unregulated (DZ3)

TPB: +24V regulated (DS8)

TPC: PWM signal of humidity sensor (OP1)

WH = Whirlpool, CD = Condense Dryer, AV = Airvented, WCT = Water Container Top, WCB = Water Container Bottom

Test programs

The TEST MODE delivers the possibility to check several functions of the dryer independently of the normal drying programs.

Entering the Test Mode

- a) Close door of the dryer or block door switch
- b) Rotate program selector to position "Airing"
- c) Press and release option button "Gentle" three times within 6 sec. (If accidently the button is pushed more than three times, this will have no negative impact. The test mode will start in step1 anyway)

If the sequence a) - c) is correct: =>Test Mode basic signal is displayed (see Test mode

display)and Step1 of test program is executed.

Advance to next step

Push OPT2: "Buzzer"

Leaving the Test Mode

The TEST MODE is terminated by:

- Push Start Button
 - OR
- Interrupt of the mains supply for a time of 40 sec.

OR

- Open door
 - OR
- Turn rotary selector

OR

· Last step of test program is reached and button OPT2 is pushed once more

Test mode display

When test mode is entered:

LED group:	Behaviour:		
Program sequence LEDs (PS2PS5)	Indication of test step acc. table ,indication'		
Buzzer	Beeps when button OPT1 (,Gentle') is pushed		

Indication

	Test Program Step								
Indicator	Step1>>	Step2>>	Step3>>	Step4>>	Step5>>	Step6>>	Step7>>	Step8>>	Step9
LED PS2 (Overdry Protection)	ON	OFF	OFF	OFF	ON	ON	ON	ON	ON
LED PS3 (Drying)	ON	ON	OFF	OFF	ON	OFF	OFF	ON	ON
LED PS4 (End)	ON	OFF	ON	OFF	OFF	ON	OFF	ON	OFF
LED PS5 (Anticrease)	ON	OFF	OFF	ON	OFF	OFF	ON	OFF	ON

After sales service test program

The test program works sequentially, that means the change from one program step to the next has to be done only by request of pushing the OPT2 button!

Test Program Step No.	Test/Tested Component	Description	Test Mode is entered
Step 1**	Factory Test Program 1	Motor ON, short reversing rev-x Heating Element ON, cycle heat-x Display and Button Test: ON Humidity Input Test/float: ON	Push OPT2 button
Step 2**	Factory Test Program 2	Motor ON, long reversing rev-y Heating Element: ON, cycle heat-y Display and Button Test**: ON Humidity Input Test/float**: ON	Push OPT2 button
Step 3	Pump & Float Switch	WH CD WCT: 1) Fill in water untill float switch is switched. 2) Container LED is switched ON and pump is switched ON WH CD WCB: 1) Pull out container (switch switches) 2) Container LED is switched ON WH AV: skip this test step manually!	Push OPT2 button
Step 4	Motor CCW	Motor: ON, ccw Heating Element: OFF	Push OPT2 button
Step 5	Motor CW	Motor: ON, cw Heating Element: OFF	Push OPT2 button
Step 6	Heating Element Full Power	Heating Element ON, 100% Motor: ON, cw	Push OPT2 button
Step 7	Heating Element Reduced Power	Heating Element ON, 78% Motor: ON, cw	Push OPT2 button
Step 8**	Humidity Input	Description see below	Push OPT2 button
Step 9	Display last failure/error code	Last error/failure code is displayed	Push OPT2 button
EXIT	Leave Test Mode	Go to Programming phase (Selection)	

^{**}Description see below

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Heating and Reversing Cycle for Factory Test Program 1 (Step1):

	Heating Ele	ement heat-x	Motor rev-x			
Dryer Type	Heater ON	Heater OFF	CW ON	OFF	CCW ON	OFF
Condenser	12 sec	0 sec	4 sec	2 sec	4 sec	2 sec
Airvented	11 sec	0 sec	3 sec	2 sec	4 sec	2 sec

Heating and Reversing Cycle for Factory Test Program 2 (Step2):

	Heating Ele	ement heat-y				
Dryer Type	Heater ON	Heater OFF	CW ON	OFF	CCW ON	OFF
Condenser	26 sec	0 sec	10 sec	3 sec	10 sec	3 sec
Airvented	21 sec	0 sec	10 sec	3 sec	5 sec	3 sec

Humidity Measurement Test

Max. Duration: no limit

Description:

- Test is active during Steps 1+2 and Step8
- Resistors have to be connected at the humidity sensor
- Door must be closed or door switch blocked (otherwise 24V power supply off)
- LEDs indicates measured humidity level due to following table:

Resistances	LED OPT1 ("Gentle")	LED Failure 2 ("Fluff Filter")
250 kOhm	ON	OFF
1130 kOhm	ON	ON
3700 kOhm	OFF	ON
open circuit	OFF	OFF

Display and Button test

Description:

- Test is active during all test steps.
- If option buttons are pushed LEDs are switched on and off. (exception: OPT1 button ,Gentle', this button is used for humidity measurement)